

HeliCoil TANGLESS INSERT CROSS-REFERENCE SHEET

Free-Running Series, UNC

NAS Part Number	Heli-Coil Part Number	Kato Part Number
NAS 1130-02-10	T1185-02C086	2TNC-02C-0086
NAS 1130-02-15	T1185-02C129	2TNC-02C-0129
NAS 1130-02-20	T1185-02C172	2TNC-02C-0172
NAS 1130-04-10	T1185-04C112	2TNC-04C-0112
NAS 1130-04-15	T1185-04C168	2TNC-04C-0168
NAS 1130-04-20	T1185-04C224	2TNC-04C-0224
NAS 1130-06-10	T1185-06C138	2TNC-06C-0138
NAS 1130-06-15	T1185-06C207	2TNC-06C-0207
NAS 1130-06-20	T1185-06C276	2TNC-06C-0276
NAS 1130-08-10	T1185-2C164	2TNC-2C-0164
NAS 1130-08-15	T1185-2C246	2TNC-2C-0246
NAS 1130-08-20	T1185-2C328	2TNC-2C-0328
NAS 1130-3C-10	T1185-3C190	2TNC-3C-0190
NAS 1130-3C-15	T1185-3C285	2TNC-3C-0285
NAS 1130-3C-20	T1185-3C380	2TNC-3C-0380
NAS 1130-4-10	T1185-4C250	2TNC-4C-0250
NAS 1130-4-15	T1185-4C375	2TNC-4C-0375
NAS 1130-4-20	T1185-4C500	2TNC-4C-0500

Free-Running Series, UNF

NAS 1130-3-10	T1191-3C190	2TNF-3C-0190
NAS 1130-3-15	T1191-3C285	2TNF-3C-0285
NAS 1130-3-20	T1191-3C380	2TNF-3C-0380
NAS 1130-4F-10	T1191-4C250	2TNF-4C-0250
NAS 1130-4F-15	T1191-4C375	2TNF-4C-0375
NAS 1130-4F-20	T1191-4C500	2TNF-4C-0500

Self-Locking Series, UNC

NAS Part Number	Heli-Coil Part Number	Kato Part Number
NAS 1130-02L10	T3585-02C086	2TLC-02C-0086
NAS 1130-02L15	T3585-02C129	2TLC-02C-0129
NAS 1130-02L20	T3585-02C172	2TLC-02C-0172
NAS 1130-04L10	T3585-04C112	2TLC-04C-0112
NAS 1130-04L15	T3585-04C168	2TLC-04C-0168
NAS 1130-04L20	T3585-04C224	2TLC-04C-0224
NAS 1130-06L10	T3585-06C138	2TLC-06C-0138
NAS 1130-06L15	T3585-06C207	2TLC-06C-0207
NAS 1130-06L20	T3585-06C276	2TLC-06C-0276
NAS 1130-08L10	T3585-2C164	2TLC-2C-0164
NAS 1130-08L15	T3585-2C246	2TLC-2C-0246
NAS 1130-08L20	T3585-2C328	2TLC-2C-0328
NAS 1130-3CL10	T3585-3C190	2TLC-3C-0190
NAS 1130-3CL15	T3585-3C285	2TLC-3C-0285
NAS 1130-3CL20	T3585-3C380	2TLC-3C-0380
NAS 1130-4L10	T3585-4C250	2TLC-4C-0250
NAS 1130-4L15	T3585-4C375	2TLC-4C-0375
NAS 1130-4L20	T3585-4C500	2TLC-4C-0500

Self-Locking Series, UNF

NAS 1130-3L10	T3591-3C190	2TLF-3C-0190
NAS 1130-3L15	T3591-3C285	2TLF-3C-0285
NAS 1130-3L20	T3591-3C380	2TLF-3C-0380
NAS 1130-4FL10	T3591-4C250	2TLF-4C-0250
NAS 1130-4FL15	T3591-4C375	2TLF-4C-0375
NAS 1130-4FL20	T3591-4C500	2TLF-4C-0500

Coating Options:

Example	NAS Example	Heli-Coil Example	Kato Example
Dry Film Lubricant	NAS 1130-04-15 D	T1185-04C W 168	2TNC-04C-0168 W
Cadmium Plating	NAS 1130-04-15 P	T1185-04C Y 168	2TNC-04C-0168 Y

Strip Feed Option:

N/A

T1185-04C168**S**

2TNC-04C-0168**SF**

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HC-600 (5/00)

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